**BILL OF MATERIALS**

**Product: *WHITE MOUNTAIN 2 LB CARTON***

**Carton Specifications:**

* **COMPARE CARTON TO MASTER FOR ART WORK ( Front and Back of Carton)**
* Dimensions of carton are: 2-3/4”W x 9”D x 2-3/4”L
* Carton reads Net WT.2lb (907g)

**Carton Recipe:**

* Set carton machine at 80 per minute

**Case Specification:**

* Case is brown corrugated with blue print and is also called 12 carton.
* Case has 12 carton printed on outside of corrugated box
* Case inside dimensions are: : 9”W x 9-1/4”D x 12”L

**Packing Specification:**

* 12 ct. / case , packed vertically into case
* Date code to be applied both to carton and case
* Date code will be day of the month (i.e. 29) exp meaning month and year product expires (0414) it will appear at top of the carton (29EXP04140)
* Date code will also include product reference (i.e. 29EXP0414WM2)
* 90 cases/pallet double stretch wrapped with pallet marker carton indicator on all four sides.
* Numeric order of production (i.e.1,2,3,4) and date of manufacture to be written outside stretch wrap

**Pallet Configuration:**

* 18 cases per layer, stacked 5 high = 90 cases per pallet

**Rev: 00**

**Date: 09/27/2011**